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(57)Abstract:

**PURPOSE:** To provide a high capacity and an excellent charge - discharge cycle performance by using a compound having a specified composition with a chemical formula;  $\text{Li}_{1-x}\text{A}_x\text{Ni}_{1-y}\text{B}_y\text{O}_2$  as a positive active material.

(1) A compound having a chemical formula  $\text{Li}_{1-x}\text{A}_x\text{Ni}_{1-y}\text{ByO}_2$  is used as a positive electroactive material, wherein A stands for alkali or alkaline earth metal elements, B for at least one sort of transition metal elements,  $0 < x \leq 0.10$ ,  $0 < y \leq 0.30$  mole ratio. When B consists of two or more kinds of transition metal elements, y means the total mole ratio of the transition metal elements. And when  $y=0$ , A contains at least an alkaline earth metal.

(2) A starting raw material containing lithium or A is added to a starting raw material containing nickel or B in the stoichiometric ratio (of the former to the latter) from 1.05 to 1.25, the raw materials are fired in oxygen atmosphere, and non-reacted alkali components are removed. As a result, the amount of an alkali metal with which lithium is substituted can be lessened and thus the decrease of the initial capacity is suppressed.

AND

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## CLAIMS

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[Claim(s)]

[Claim 1] The electroactive material using a compound expressed with chemical formula;  $\text{Li}_{1-x}\text{A}_x\text{Ni}_{1-y}\text{B}_y\text{O}_2$ , wherein A is alkali or alkaline-earth metal element, and B is at least one sort of transition-metal elements.  $0 < x \leq 0.10$ ,  $0 < y \leq 0.30$ . When B consists of two or more kinds of transition metal elements, y means the total mole ratio of the transition metal elements. And when  $y=0$ , A contains at least an alkaline earth metal.

[Claim 2] The manufacturing method of the positive electroactive material according to Claim 1, wherein a starting raw material containing lithium or A is added to a starting raw material containing nickel or B in the stoichiometric ratio of 1.05 to 1.25 to the latter, and the non-reacted alkaline components are removed after the raw materials are fired in oxygen atmosphere.

[Claim 3] The manufacturing method of the positive electroactive material according to Claim 2, wherein the removal of the said alkaline components is carried out by washing with water.

[Claim 4] The non-aqueous-solvent rechargeable battery characterized by using a positive electroactive material according to Claim 1.

[Claim 5] The non-aqueous-solvent rechargeable battery according to Claim 4 characterized by using the positive electroactive material manufactured by the method according to Claim 2.

[Claim 6] The non-aqueous-solvent rechargeable battery according to Claim 4 or 5 characterized by using a carbonaceous material for a negative electroactive material.

[Claim 7] The non-aqueous solvent rechargeable battery given in any one claim out of the Claims 4-6 to which this carbonaceous material is characterized by carbon fiber.

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## DETAILED DESCRIPTION

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[Detailed Description of the Invention]

[0012] [Purpose of this invention]

To offer a cathode active material which has high capacity and good cycleability, and secondary battery using this cathode material.

[0028]

[Example]

[Table 1]

表1. 実施例の仕込み組成と定量分析組成

	上段：仕込み組成／下段：定量分析組成
実施例1	Li <sub>1.23</sub> Ba <sub>0.025</sub> Ni <sub>1.00</sub> O <sub>2</sub> Li <sub>0.98</sub> Ba <sub>0.021</sub> Ni <sub>1.0</sub> O <sub>2</sub>
実施例2	Li <sub>1.23</sub> Sr <sub>0.025</sub> Ni <sub>1.00</sub> O <sub>2</sub> Li <sub>0.98</sub> Sr <sub>0.021</sub> Ni <sub>1.0</sub> O <sub>2</sub>
実施例3	Li <sub>1.07</sub> K <sub>0.033</sub> Ni <sub>0.900</sub> Mn <sub>0.100</sub> O <sub>2</sub> Li <sub>0.97</sub> K <sub>0.030</sub> Ni <sub>0.90</sub> Mn <sub>0.10</sub> O <sub>2</sub>
実施例4	Li <sub>1.07</sub> Na <sub>0.036</sub> Ni <sub>0.90</sub> Mn <sub>0.100</sub> O <sub>2</sub> Li <sub>0.97</sub> Na <sub>0.031</sub> Ni <sub>0.90</sub> Mn <sub>0.10</sub> O <sub>2</sub>
実施例5	Li <sub>1.08</sub> Ba <sub>0.022</sub> Ni <sub>0.900</sub> Mn <sub>0.100</sub> O <sub>2</sub> Li <sub>0.98</sub> Ba <sub>0.020</sub> Ni <sub>0.90</sub> Mn <sub>0.10</sub> O <sub>2</sub>
実施例6	Li <sub>1.05</sub> Ba <sub>0.055</sub> Ni <sub>0.900</sub> Mn <sub>0.100</sub> O <sub>2</sub> Li <sub>0.95</sub> Ba <sub>0.051</sub> Ni <sub>0.90</sub> Mn <sub>0.10</sub> O <sub>2</sub>
実施例7	Li <sub>0.990</sub> Ba <sub>0.11</sub> Ni <sub>0.900</sub> Mn <sub>0.100</sub> O <sub>2</sub> Li <sub>0.90</sub> Ba <sub>0.10</sub> Ni <sub>0.90</sub> Mn <sub>0.10</sub> O <sub>2</sub>
実施例8	Li <sub>1.18</sub> Ba <sub>0.024</sub> Ni <sub>0.800</sub> Mn <sub>0.200</sub> O <sub>2</sub> Li <sub>0.98</sub> Ba <sub>0.021</sub> Ni <sub>0.80</sub> Mn <sub>0.20</sub> O <sub>2</sub>
実施例9	Li <sub>1.18</sub> Ba <sub>0.024</sub> Ni <sub>0.700</sub> Mn <sub>0.300</sub> O <sub>2</sub> Li <sub>0.98</sub> Ba <sub>0.021</sub> Ni <sub>0.70</sub> Mn <sub>0.30</sub> O <sub>2</sub>
実施例10	Li <sub>1.03</sub> Ba <sub>0.021</sub> Ni <sub>0.900</sub> Co <sub>0.100</sub> O <sub>2</sub> Li <sub>0.98</sub> Ba <sub>0.020</sub> Ni <sub>0.90</sub> Co <sub>0.10</sub> O <sub>2</sub>
実施例11	Li <sub>1.03</sub> Ba <sub>0.021</sub> Ni <sub>0.900</sub> Ti <sub>0.100</sub> O <sub>2</sub> Li <sub>0.98</sub> Ba <sub>0.019</sub> Ni <sub>0.90</sub> Ti <sub>0.10</sub> O <sub>2</sub>
実施例12	Li <sub>1.03</sub> Ba <sub>0.021</sub> Ni <sub>0.900</sub> Cu <sub>0.100</sub> O <sub>2</sub> Li <sub>0.98</sub> Ba <sub>0.020</sub> Ni <sub>0.90</sub> Cu <sub>0.10</sub> O <sub>2</sub>
実施例13	Li <sub>1.08</sub> Mg <sub>0.022</sub> Ni <sub>0.900</sub> Co <sub>0.100</sub> O <sub>2</sub> Li <sub>0.98</sub> Mg <sub>0.021</sub> Ni <sub>0.90</sub> Co <sub>0.10</sub> O <sub>2</sub>
実施例14	Li <sub>1.08</sub> Sr <sub>0.022</sub> Ni <sub>0.900</sub> Co <sub>0.100</sub> O <sub>2</sub> Li <sub>0.98</sub> Sr <sub>0.020</sub> Ni <sub>0.90</sub> Co <sub>0.10</sub> O <sub>2</sub>
実施例15	Li <sub>1.10</sub> Ni <sub>0.900</sub> Mn <sub>0.050</sub> Co <sub>0.050</sub> O <sub>2</sub> Li <sub>1.0</sub> Ni <sub>0.90</sub> Mn <sub>0.051</sub> Co <sub>0.049</sub> O <sub>2</sub>
実施例16	Li <sub>1.10</sub> Ni <sub>0.800</sub> Mn <sub>0.100</sub> Co <sub>0.100</sub> O <sub>2</sub> Li <sub>1.0</sub> Ni <sub>0.80</sub> Mn <sub>0.10</sub> Co <sub>0.10</sub> O <sub>2</sub>
実施例17	Li <sub>1.10</sub> Ni <sub>0.700</sub> Mn <sub>0.100</sub> Co <sub>0.200</sub> O <sub>2</sub> Li <sub>1.0</sub> Ni <sub>0.70</sub> Mn <sub>0.10</sub> Co <sub>0.20</sub> O <sub>2</sub>
実施例18	Li <sub>1.10</sub> Ni <sub>0.800</sub> Mn <sub>0.100</sub> Cu <sub>0.100</sub> O <sub>2</sub> Li <sub>1.0</sub> Ni <sub>0.80</sub> Mn <sub>0.10</sub> Cu <sub>0.10</sub> O <sub>2</sub>

Upper : Synthesis ratio

Lower : Measured by ICP

[Table 2]

Initial Capacity

表 2. 実施例の初期容量と容量保持率

	初期容量 (mAh/g)	容量保持率 (%)		初期容量 (mAh/g)	容量保持率 (%)
実施例 1	1 3 5	8 8	実施例11	1 4 4	9 4
実施例 2	1 3 8	9 0	実施例12	1 4 2	9 2
実施例 3	1 3 5	8 5	実施例13	1 4 0	9 2
実施例 4	1 3 5	8 2	実施例14	1 4 8	9 5
実施例 5	1 4 0	9 4	実施例15	1 3 8	9 0
実施例 6	1 3 8	8 7	実施例16	1 3 8	8 8
実施例 7	1 3 0	8 5	実施例17	1 3 5	8 6
実施例 8	1 3 8	9 3	実施例18	1 3 5	9 2
実施例 9	1 3 5	8 5	実施例19	1 4 0	9 4
実施例10	1 4 4	9 5			

$$\text{Efficiency} = \text{Capacity @ 100th cycle} / \text{Capacity @ 1st cycle} * 100$$

[0036]

The Example of comparison

[Table 4]

表 4. 比較例の仕込み組成と定量分析組成

	上段：仕込み組成／下段：定量分析組成
比較例 1	$\text{Li}_{1.08}\text{Ni}_{1.00}\text{O}_2$ $\text{Li}_{1.0}\text{Ni}_{1.0}\text{O}_2$
比較例 2	$\text{Li}_{0.880}\text{Ba}_{0.220}\text{Ni}_{0.900}\text{Mn}_{0.100}\text{O}_2$ $\text{Li}_{0.80}\text{Ba}_{0.20}\text{Ni}_{0.90}\text{Mn}_{0.10}\text{O}_2$
比較例 3	$\text{Li}_{1.08}\text{Ba}_{0.022}\text{Ni}_{0.600}\text{Mn}_{0.400}\text{O}_2$ $\text{Li}_{0.98}\text{Ba}_{0.020}\text{Ni}_{0.60}\text{Mn}_{0.40}\text{O}_2$
比較例 4	$\text{Li}_{1.10}\text{Ni}_{0.600}\text{Mn}_{0.100}\text{Co}_{0.100}\text{O}_2$ $\text{Li}_{1.0}\text{Ni}_{0.60}\text{Mn}_{0.10}\text{Co}_{0.10}\text{O}_2$
比較例 5	$\text{Li}_{0.980}\text{Ba}_{0.020}\text{Ni}_{0.800}\text{Mn}_{0.200}\text{O}_2$ $\text{Li}_{0.83}\text{Ba}_{0.017}\text{Ni}_{0.80}\text{Mn}_{0.20}\text{O}_2$
比較例 6	$\text{Li}_{1.18}\text{Ba}_{0.024}\text{Ni}_{0.800}\text{Mn}_{0.200}\text{O}_2$ $\text{Li}_{1.13}\text{Ba}_{0.023}\text{Ni}_{0.80}\text{Mn}_{0.20}\text{O}_2$

Washed to remove  
excessive alkalinity

[Table 3]

表 3. 比較例の初期容量と容量保持率

	初期容量 (mAh/g)	容量保持率 (%)
比較例 1	130	45
比較例 2	110	75
比較例 3	130	50
比較例 4	130	58
比較例 5	100	20
比較例 6	評価不能	評価不能
比較例 7	128	41